Lotrene® FD 0474 Low Density Polyethylene **QAPCO**



General				
Material Status	Commercial: Active			
Availability	 Europe 			
Additive	 Antioxidant 	 High Antiblock 	Medium Slip	
Features	AntioxidantGood Drawdown	High AntiblockingHigh Clarity	Medium Slip	
Uses	• Film	 Food Packaging 		
Agency Ratings	• EC 1907/2006 (REACH)			
Forms	• Pellets			
Processing Method	Film Extrusion			

Physical	Nominal Value Unit	Test Method
Density	0.923 g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.0 g/10 min	ASTM D1238
Mechanical	Nominal Value Unit	Test Method
Coefficient of Friction	0.12	ASTM D1894
Films	Nominal Value Unit	Test Method
Film Thickness - Tested	50 µm	
Tensile Strength		ASTM D882
MD: Yield, 50 μm	15.0 MPa	
TD: Yield, 50 µm	11.0 MPa	
MD: Break, 50 µm	18.0 MPa	
TD: Break, 50 µm	15.0 MPa	
Tensile Elongation		ASTM D882
MD: Break, 50 µm	400 %	
TD: Break, 50 µm	550 %	
Dart Drop Impact (50 μm)	100 g	ASTM D1709B
Thermal	Nominal Value Unit	Test Method
Vicat Softening Temperature	93.0 °C	ASTM D1525
Optical	Nominal Value Unit	Test Method
Gloss (45°, 50.0 μm)	80	ASTM D2457
Clarity (50.0 µm)	90.0	ASTM D1746
Haze (50.0 µm)	6.0 %	ASTM D1003
Additional Information		

Crystalline Melting Point, ASTM E794: 112°C

Notes

¹ Typical properties: these are not to be construed as specifications.