

# TITANLENE® LDF 260GG

## Low Density Polyethylene

### Titan Group



General			
Material Status	• Commercial: Active		
Availability	• Asia Pacific		
Additive	• Antiblock (1000 ppm)	• Heat Stabilizer	• Slip (750 ppm)
Features	• Antiblocking • Good Drawdown	• Good Processability • Heat Stabilized	• Medium Slip
Uses	• Film	• Packaging	
Forms	• Pellets		
Processing Method	• Film Extrusion		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.922 g/cm <sup>3</sup>	0.922 g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238

Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Film Thickness - Tested	1.2 mil	30 µm	
Secant Modulus			ASTM D882
1% Secant, MD: 1.2 mil (30 µm), Blown Film	27000 psi	186 MPa	
1% Secant, TD: 1.2 mil (30 µm), Blown Film	29900 psi	206 MPa	
Tensile Strength			ASTM D882
MD: Break, 1.2 mil (30 µm), Blown Film	2840 psi	19.6 MPa	
TD: Break, 1.2 mil (30 µm), Blown Film	2560 psi	17.7 MPa	
Tensile Elongation			ASTM D882
MD: Break, 1.2 mil (30 µm), Blown Film	250 %	250 %	
TD: Break, 1.2 mil (30 µm), Blown Film	440 %	440 %	
Dart Drop Impact			ASTM D1709
1.2 mil (30 µm), Blown Film	75 g	75 g	
Elmendorf Tear Strength			ASTM D1922
MD: 1.2 mil (30 µm), Blown Film	290 g	290 g	
TD: 1.2 mil (30 µm), Blown Film	120 g	120 g	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	199 °F	93.0 °C	ASTM D1525

Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Haze (1.18 mil (30.0 µm), Blown Film)	7.0 %	7.0 %	ASTM D1003

Extrusion	Nominal Value (English)	Nominal Value (SI)
Melt Temperature	320 to 356 °F	160 to 180 °C

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.